

RAYCHEM Tubing Products

HTAT

Semiflexible, Dual Wall, Moisture-Resistant, Heat-Shrinkable Tubing

Product Facts

- 4:1 shrink ratio
- Environmental sealing
- High-strength bonding
- Well suited connector sealing diameter differences
- RoHS compliant



Application

Designed to provide environmental sealing for a range of substrates, at elevated temperatures. Manufactured by Tyco Electronics from radiation crosslinked polyolefins, the inner wall melts when heated and is forced into interstices by the shrinking of the outer wall so that, when cooled, the substrate is encapsulated by a tough, protective moisture barrier.

An operating range of -55°C to Installation 125°C [-67°F to 257°F] nd a high-shrinkratio as standard, mean that the tubing offers superior environmental protection to a wide range of irregular shapes with varying dimensions. The jacket is flame-retardant to reduce flame propagation.

Minimum shrink temperature: 80°C [176°F] Minimum full recovery temperature: 110°C [230°F] **Operating Temperature** Range

-55°C to 125°C [-67°F to 257°F]

Specifications/ S	Series			Raychem		
Approvals	HTAT		RW-2052			
		Available in:	Americas	Europe	Asia Pacific	
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Product Dimensions

	Inside Diameter		Recovered Wall Thickness*		
Size	Minimum Expanded as Supplied	Maximum Recovered After Heating	Nominal Total Wall After Heating	Nominal Adhesive Wall After Heating	
4/1	4.0 [0.158]	1.0 [0.039]	1.00 [0.039]	0.40 [0.016]	
8/2	8.0 [0.315]	2.0 [0.079]	1.00 [0.039]	0.50 [0.020]	
12/3	12.0 [0.472]	3.0 [0.118]	1.40 [0.055]	0.60 [0.024]	
16/4	16.0 [0.630]	4.0 [0.158]	1.75 [0.069]	0.75 [0.030]	
24/6	24.0 [0.945]	6.0 [0.236]	2.25 [0.088]	0.80 [0.032]	
32/8	32.0 [1.260]	8.0 [0.315]	2.50 [0.098]	1.00 [0.039]	
48/13	48.0 [1.890]	13.0 [0.512]	2.55 [0.100]	1.00 [0.039]	

*Wall thickness will be less if tubing recovery is restricted during shrinkage.

Ordering Information

Color	Standard	Black (-0)	
Size selection	Always order the largest size that will shrink snugly over the component to be covere Special order sizes are available upon request.		
Standard packaging	In 1.2-meter [4-foot] lengths.		
Ordering description	Specify product name, size and color (for example, HTAT 8/2-0).		



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