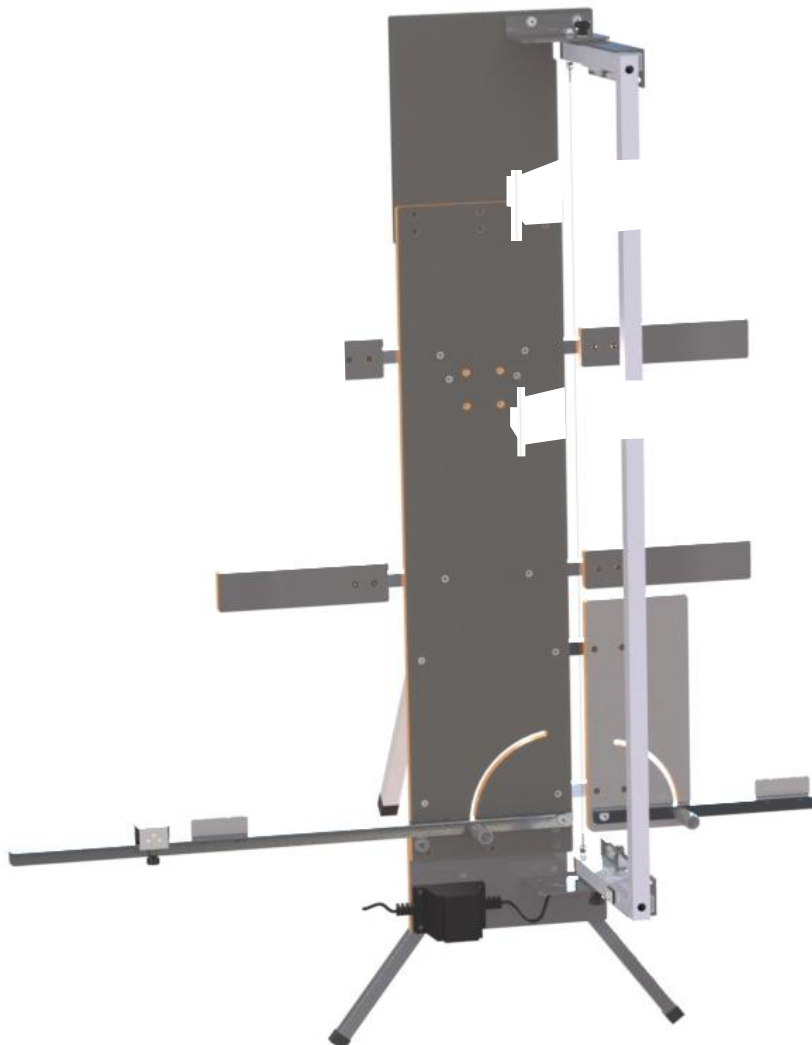


Original instruction

KD-51Easycut Hot Wire Foam Cutter

Operating instruction



- Please read this instruction carefully before operation
- Take special care on safety prompts in these instructions so as to avoid injury to yourself, other people and objects.
- Please follow the guidelines in these instructions to avoid damage to the tool

Caution 1: Use outdoor or in well ventilated space.

Caution 2: Don't touch hot wire when working

Original instruction

Introduction

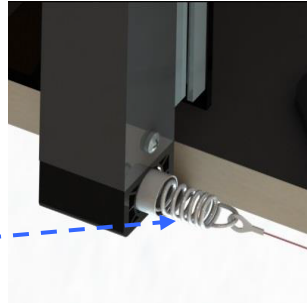
The KD-51 Hot Wire Cutter is a professional-grade hot cutting machine for foamed plastics. The KD-51 Hot Wire Cutter heats up in seconds and gives the Button switch.

Recommended Use

Expanded Polystyrene (EPS), Extruded Polystyrene (XPS), can be easily cut with cutting procedures.

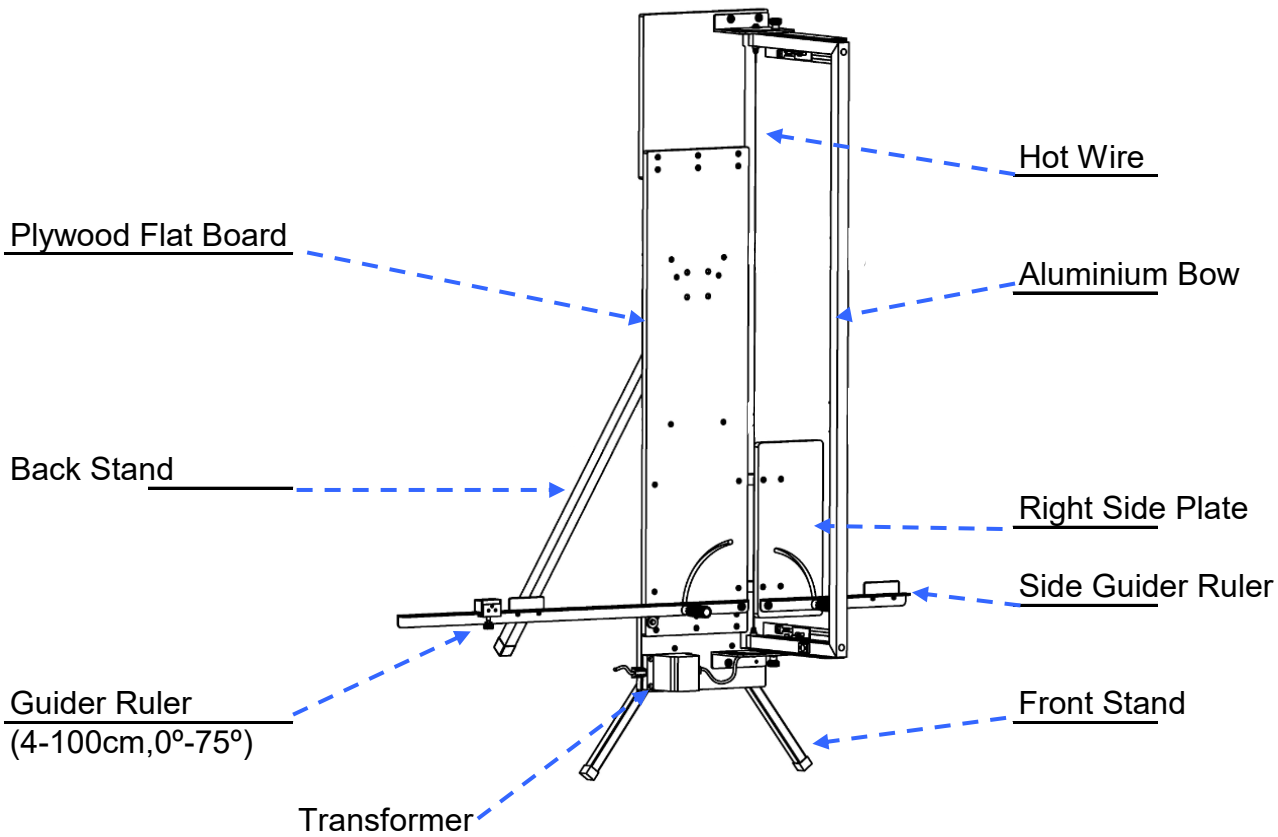
Wire Installation

NOTE: Always unplug the power cord of the KD-51 Hot Wire Cutter before installing or removing the wire. Allow sufficient cooling time for wire and wire holders (Springs)

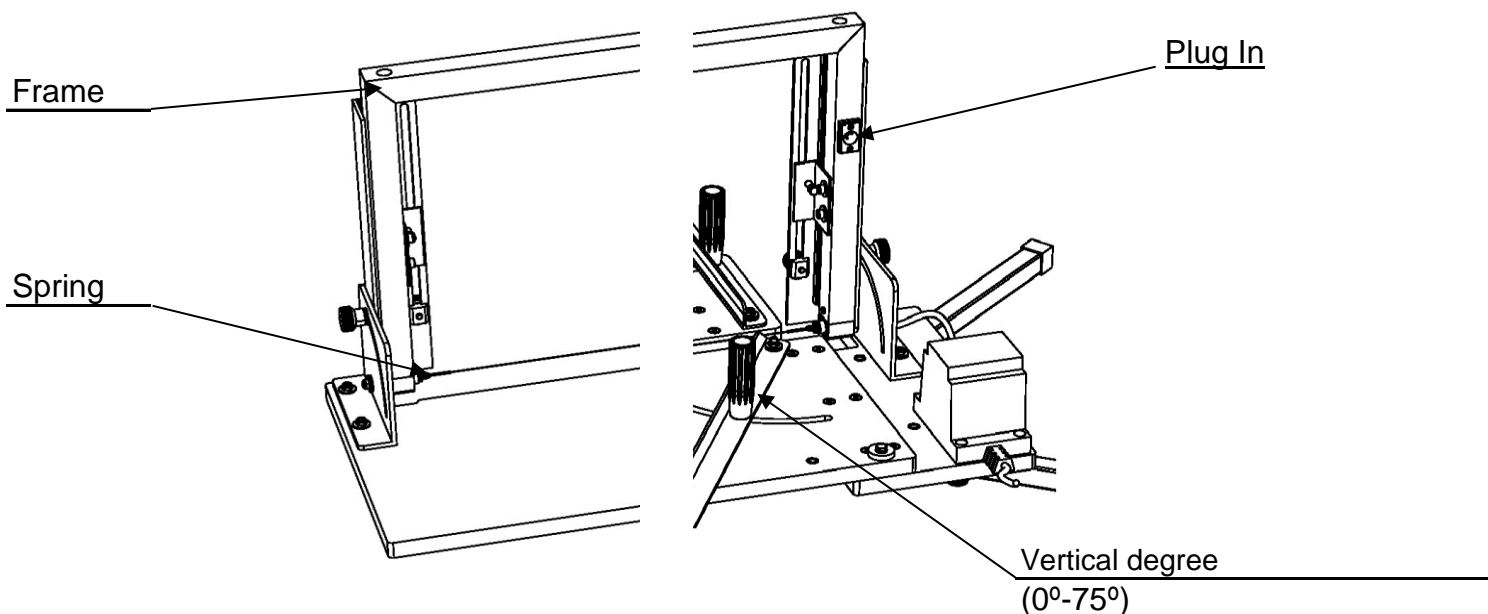


One pull the 2pieces of spring with drag hook at same time(Not pull overdo), and partner put up the wire to the springs.

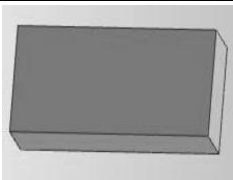
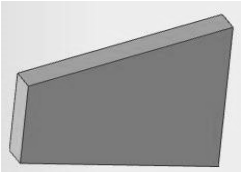
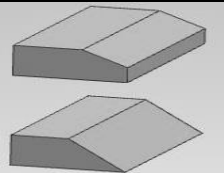
Caution 1: Excessive power output and heat generation may cause the damage to the tansformer. Use only the power output for proper cutting. The wire does not need to be red hot to move through foamed plastics.



Original instruction



Shapes to be cut

Rectangle		<ol style="list-style-type: none"> 1. Setting the Vertical Degree at 0° . 2. Setting the Guider Ruler at 0°. 3. Cutting according to the scale of the ruler.
Ladder-shaped Triangle		<ol style="list-style-type: none"> 1. Setting the Vertical Degree at 0° . 2. Setting the Guider Ruler at needed degree 3. Cutting according to the scale of the ruler.
Bevel cut		<ol style="list-style-type: none"> 1. Setting the Vertical Degree needed degree. 2. Setting the Guider Ruler at 0° 3. Cutting according to the scale of the ruler.

Technical Date

Model Number:	KD-E10-1370	KD-51-137-40
Max. Cutting Length:	1,320mm	1,320mm
Max. Cutting Height:	330mm	400mm
Guider Ruler:	1000mm; 0-75°	1000mm; 0-75°
Wight:	17.4Kg	17.4Kg
Size:	1700X430X170mm	1700X430X170mm
Transformer:	40V/200W/230V	110V Operation
Power Cord Length:	2.0M(Transformer to Power Suplly); 1M(Transformer to Plug in of Frame)	
Intermittent Operation:	15s on / 45s off	

Original instruction

— Consider work area environment

- Do not expose tools to rain.
- Do not use tools in damp or wet locations
- Keep work area well lit.
- Do not use tools in the presence of flammable liquids or gases

— Keep other persons away

- Do not let persons, especially children, not involved in the work touch the tool or the extension cord and keep them away from the work area

— Store idle tools

- When not in use, tools should be stored in a dry locked-up place, out of reach of children

— Do not abuse the cord

- Never yank the cord to disconnect it from the socket.
Keep the cord away from heat, oil and sharp edges.

— Disconnect tools

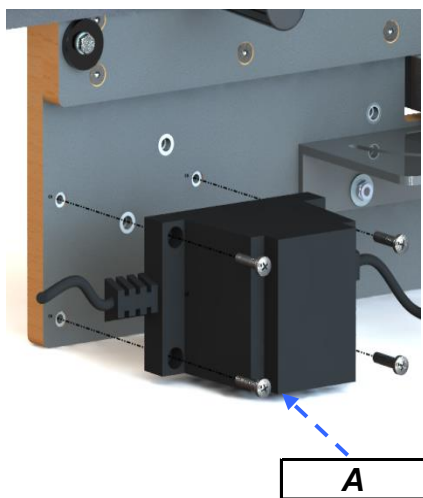
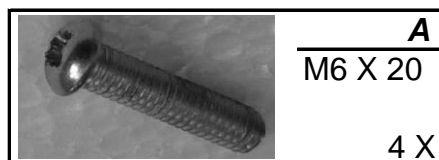
- When not in use, before servicing and when changing hot wire, disconnect tools from the power supply.

— Warning

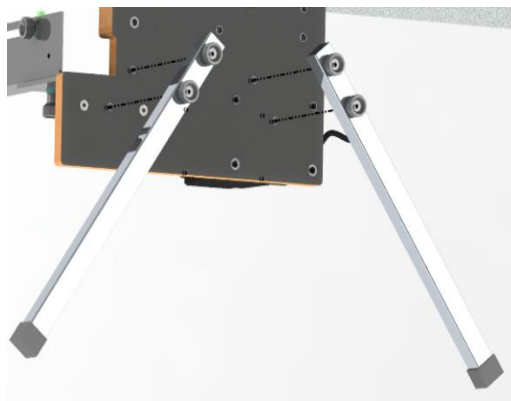
- The use of any hot wire other than one from Original production may present a risk of machine damaged

— Please have your tool repaired by a qualified person

Transformer Assembly



Front Stand Assembly



Right side Plate Assembly



Back Stand Assembly

