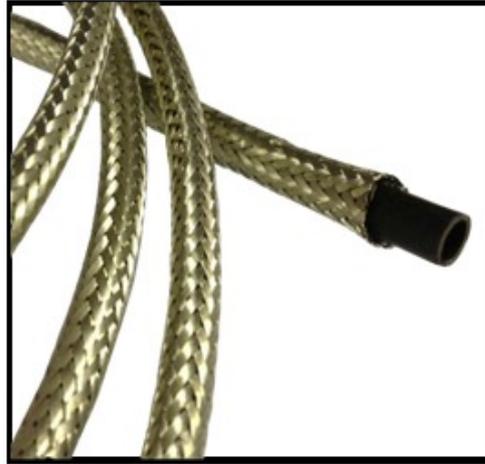


Application of Braided Sleeving (MBS/RAY-101)

Application

- 1, Pull the end of the braid over the end of the cable and twist to lock into place. Secure this end in the holding fixture.
- 2, Wearing cord gloves and starting from the clamped end, pull the Braided sleeving tight onto the cable and twist the free end of the shield to lock into place.
- 3, Remove from the holding fixture.
- 4, For double shields using the paper adhesive tape attach the former of the second shield to the cable.
- 5, Feed the braid off of the former on to the cable.
- 6, When all of the Braided sleeving is fed onto the cable remove the former and paper tape.
- 7, Pull the end of the braid over the end of the cable and twist to lock into place. Secure this end in the holding fixture.
- 8, Wearing cord gloves and starting from the clamped end, pull the braid tight onto the cable and twist the free end of the shield.
- 9, To lock into place Remove from the holding fixture.



Inspection Requirements

Ensure strands are not scraped, nicked, severed, flattened, untwisted, buckled, kinked or otherwise deformed. Ensure that the Braided sleeving is pulled tight onto the cable form and there is no bird caging. The weave of the Braided sleeving should be consistent and of even coverage.

Visual Standards



ACCEPTABLE



NOT ACCEPTABLE
Damaged and nicked conductors

Application of Braided Sleaving (MBS/RAY-101)



NOT ACCEPTABLE
Uneven Coverage



NOT ACCEPTABLE
Window in Shield

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