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1. About this document

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- Subject to change in the interest of technical progress.



Hazard warning!



Warning of hazards from water!

2. General safety precautions



Failure to observe these operating instructions presents hazards!

These instructions contain important information on the safe use of this product. Particular attention is drawn to potential hazards. Failure to observe the operating instructions may result in the tool becoming a source of danger.

- Read instructions carefully.
- Follow safety advice.
- Keep instructions within easy reach.



Danger from heat! Beware of burns!

The glue reaches temperatures of up to 200 °C!

- Do not use liquid or pasty adhesives!
- After skin contact with hot-melt adhesive: immediately cool with cold water. Do not try to remove hot-melt adhesive from the skin. If necessary, seek medical attention.
- After eye contact with hot-melt adhesive: immediately cool for approx. 15 min. with running water and consult a doctor straight away.
- Do not use in combination with highly flammable / combustible substances.

- Do not use on highly combustible surfaces or in combustible environments (e.g. paper, textiles etc.).
- Make sure heat-sensitive materials are suitable for gluing with hot-melt adhesive.
- Do not pull glue stick out of the applicator. Hot-melt adhesive running into the applicator may cause damage.
- Only use suitable glue sticks at the intended temperature.
- When changing the glue application temperature, make sure the next glue stick used is suitable for the temperature selected.



Danger from water and moisture!

- Do not expose the tool to rain.
- Do not use tool if it is damp and do not use it in a damp or wet environment.

This tool may be used by children aged 8 or above and by persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they are supervised or have been given instructions on how to use the tool safely and understand the hazards involved.

Do not allow children to play with the tool. Children must not be allowed to clean or carry out maintenance work on the tool without supervision.

- Only use genuine replacement parts.
- Only use genuine STEINEL sticks.
- Use the tool in dry rooms only.
- Repairs must only be carried out by companies qualified to do so.
- Do not leave the tool unattended.

2.1 Safety precautions for the charger



Danger from improper charger use!

- Keep the charger clean.
 - Only store the charger in a temperature range of 0 °C to +35 °C.
 - Only charge the batteries with the charger supplied with the tool.
 - Only charge the battery that is supplied with the tool or the approved batteries described in the “Technical specifications” section. There is a risk of fire and explosion.
- “8. Technical specifications” on page 30

2.2 Safety precautions for rechargeable battery



Danger from improper battery use!

- Do not open the tool or the battery. This could cause a short circuit. The rechargeable battery must not be removed. In the event of problems, contact your retailer.
 - Vapours may escape if the battery is used improperly or damaged. Seek medical attention if you feel unwell and provide fresh air. The vapours may cause respiratory irritation.
 - When taking out of use for a prolonged period of time, put the tool away with the battery charged. This will prolong the life of the lithium-ion rechargeable battery.
 - Protect the battery from water and moisture.
 - Store battery at an ambient temperature of -20 °C to +50 °C.
 - Protect the battery from direct sunlight (e.g. in a motor vehicle).
- The lithium-ion rechargeable battery can be recharged at any time without shortening its lifespan. Interrupting the charge cycle will not damage the rechargeable battery.
- If the operating time of the fully charged battery is greatly reduced, replace the battery.

3. System description

Proper use

- Hot-melt glue applicator for use with genuine STEINEL glue sticks. The tool must only be used indoors in a dry and well-ventilated environment.

Operating principle

- Cordless hot-melt glue applicator with 18 V lithium-ion rechargeable battery.

Application

- All-purpose glue for repairing, assembling, decorating and craft work.
- Suitable for: paper, cardboard, cork, wood, leather, textiles, plastic, ceramics, foam, tiles, polystyrene, foil.

Package contents

3.1



Product overview

3.2



- A Glue stick
- B Nozzle
- C Feed trigger
- D ON / OFF buttons and temperature setting
- E Release button
- F Rechargeable battery

4.1 Overview of functions

Buttons and display on hot-melt glue applicator

Button / Display	Function
	ON Press the 130 °C or 200 °C temperature button for 1 sec. to switch the tool ON.
	OFF Press active temperature button for 1 sec. to switch the tool OFF.
	130 °C temperature button Press the 130 °C button for 1 sec. Display flashes until 130 °C is reached and then switches to steady light.
	200 °C temperature button Press the 200 °C button for 1 sec. Display flashes until 200 °C is reached and then switches to steady light.
	Changing temperature During operation, the temperature can be changed without a problem by pressing the temperature button required. PLEASE NOTE: When changing temperatures, always make sure you use the correct glue stick with the appropriate temperature characteristic

	Residual capacity Active temperature button flashes red when residual capacity falls below 30 %.
	BATTERY capacity exhausted or error Button lights up red for 3 sec. and then goes OFF.

LED charger

LED (green)	Function
	Battery charging cycle Tool ready for use for a limited period.
	Charge cycle completed, battery fully charged.

4.2 Charging and fitting rechargeable battery

- Only use the charger supplied with the tool. Only this charger is suitable for recharging the tool's battery.

Note:

The battery is supplied partially charged on account of international shipping regulations.

- Before using for the first time, fully charge the battery (2 – 3 hours) to extend battery life.
- Push the charged battery into the battery holder until it clicks into place.
- Press the battery release button to remove the battery and pull it off. When doing so, do not use force.

The battery charge level indicator shows the battery's remaining capacity when the tool is switched ON. If the temperature button flashes red after heating up, the battery has less than 30 % of its capacity and should be recharged.

4.3 Gluing

The area you are gluing must be free of grease, dry and absolutely clean. Glue marks on clothing cannot be removed. Drips of glue are best removed when cold.

- Insert glue stick into heating duct.
- When using for the first time, you must press the feed trigger several times to fill the heating chamber with glue. It may be necessary to give the glue stick a short push.
- Press trigger and apply glue to one side.
- Firmly press together the materials being glued, correcting alignment if necessary.

- Final bonding strength is reached after a very short time (approx. 2 minutes). Spot gluing is recommended on long items with large surfaces.
- At the 130 °C temperature setting and using “low melt” glue sticks, you can also glue rigid foam (e.g. polystyrene). It is important to remember to apply the hot-melt adhesive on the base surface and not, for example, on the polystyrene.
- When gluing textiles or similar materials, it is recommended to apply the hot-melt adhesive in “wavy” lines.
- Let the tool cool down after use.
- If necessary, use weatherproof and moisture-resistant PUR glue sticks on the 130 °C temperature setting.

Note:

When changing from a glue stick applied at 130 °C to one applied at 200 °C, the glue may initially be much more fluid as it leaves nozzle.

5. Maintenance and care

The tool requires no maintenance.

The tool complies with the relevant safety regulations. Repairs must only be carried out by a qualified electrician. Otherwise the user may run the risk of accidents.

Maintenance by users. Requirements on users:

- Familiarity with these instructions.

Special requirements apply to the following users:

- Children aged 8 and over.
- People with reduced physical, sensory or mental abilities.
- People with a lack of experience and knowledge.

Only these users must be allowed to perform maintenance work. Special requirements:

- Users are supervised.
- Users have been instructed on using the tool safely.
- Users understand hazards in handling the unit.
- Do not allow children to play with the tool.



Hazard from electrical power.

Contact between water and live parts can result in electric shock, burns or death.

- Only clean tool in a dry state.

Risk of damage to property!

Using the wrong cleaning product can damage the tool.

- Clean tool with a moist cloth without detergent.

6. Disposal

Electrical and electronic equipment, accessories and packaging must be recycled in an environmentally compatible manner.



Do not throw electrical appliances into household waste, fire or water!

EU countries only:

Under the current European Directive on Waste Electrical and Electronic Equipment and its implementation in national law, electrical and electronic equipment no longer suitable for use must be collected separately and recycled in an environmentally compatible manner.

In accordance with Directive 2006/66/EC, defective or spent rechargeable batteries must be recycled. Batteries that are no longer usable can be returned to the point of sale or to a hazardous waste collection point.

7. Manufacturer's warranty

Manufacturer's warranty of STEINEL GmbH, Dieselstrasse 80-84, DE-33442 Herzebrock-Clarholz, Germany

All STEINEL products meet the highest quality standards. For this reason, we, the manufacturer, are pleased to provide you, the consumer, with a warranty under the following terms and conditions:

The warranty covers the absence of deficiencies which are proven to be the result of a material defect or fault in manufacturing and which are reported to us immediately after detection and within the warranty period. The warranty shall apply to all STEINEL products sold and used in Germany – excluding STEINEL Professional products.

You can opt for warranty cover in the form of repair or replacement which will be provided free of charge (if applicable, in the form of a successor model of the same or higher quality) or in the form of a credit note.

The warranty period for the STEINEL product you have purchased is **3 years** in each case from the date on which the product was purchased.

We shall bear the shipping costs but not the transport risks involved in return shipment.

Statutory rights accruing from defects, gratuitousness

The warranty cover described here shall be applicable in addition to the statutory rights of warranty – including special consumer protection provisions – and shall not restrict or replace them. Exercising your statutory rights in the event of defects is gratuitous.

Exemptions from the warranty

All replaceable lamps are expressly excluded from this warranty. In addition to this, the warranty shall not cover:

- any wear resulting from use or any other natural wear of product parts or any deficiencies in the STEINEL product that are attributable to wear caused by use or other natural wear,
- any improper or non-intended use of the product or any failure to observe the operating instructions,
- any unauthorised additions, alterations or other modifications to the product or any deficiencies attributable to the use of accessory,
- supplementary or replacement parts which are not genuine STEINEL parts,
- any maintenance or care of products that is not carried out in accordance with the operating instructions,
- any attachment or installation that is not in accordance with STEINEL's installation instructions,
- any damage or loss occurring in transit.

Application of German law

The warranty shall be governed by German law excluding the United Nations Convention concerning the International Sale of Goods (CISG).

Making claims

If you wish to make a warranty claim, please send your product complete and carriage paid with the original receipt of purchase, which must show the date of purchase and product designation, either to your retailer or directly to us at STEINEL (UK) Ltd. – 25 Manasty Road, Axis Park, Orton Southgate, GB- Peterborough Cambs PE2 6UP United Kingdom. For this reason, we recommend that you keep your receipt of purchase in a safe place until the warranty period expires.

3 YEAR
MANUFACTURER'S
WARRANTY

8. Technical specifications

Dimensions (H x W x D)	217 x 81 x 206 mm
Supply voltage	110–240 V, 50/60 Hz (charger)
Battery voltage	18 V lithium-ion rechargeable battery
Warm-up time	under 2 minutes
Melt temperature	2 temperature settings: 130 / 200 °C
Maximum gluing capacity	20 g/min.
Glue stick	Ø 11 mm, length 150–300 mm
Operating time per battery charge	up to 100 min of continuous operation
Weight according to EPTA Procedure 01:2014	0.355 kg (without rechargeable battery)
Ambient temperature	When charging: 0 °C to +35 °C In operation and storage: +5 °C to +40 °C Battery storage: -20 °C to +35 °C
Approved rechargeable batteries	Bosch PFA 18 V, 2.5AH W-B

Recommended glue sticks

Genuine STEINEL (Ø 11 mm)

- Crystal sticks,
Prod. No. 006594, 006624
- Ultrapower sticks,
Prod. No. 006730, 006747
- Color sticks,
Prod. No. 006969
- Wood sticks, Prod. No. 006778
- Sticks, Black,
Prod. No. 006792
- Glitter sticks,
Prod. No. 064891

Recommended glue sticks Professional

Genuine STEINEL (Ø 11 mm)

- Acrylic sticks, 200 °C,
Prod. No. 052416
- Flex sticks, 190 °C,
Prod. No. 052423
- Fast sticks, 190 °C,
Prod. No. 052430
- Low-melt sticks, 130 °C,
Prod. No. 052409
- PUR sticks, 130 °C