



Magnetfuß  
Magnetic foot

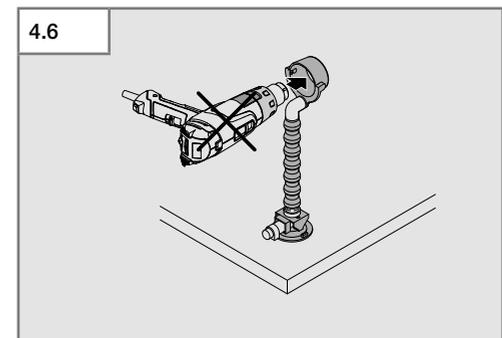
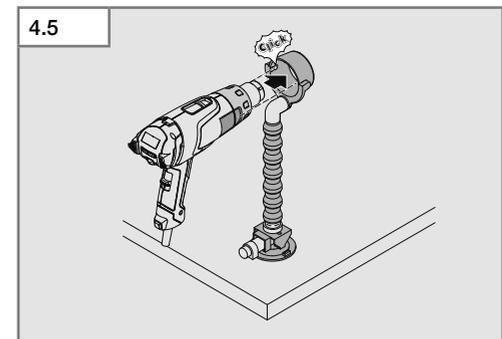
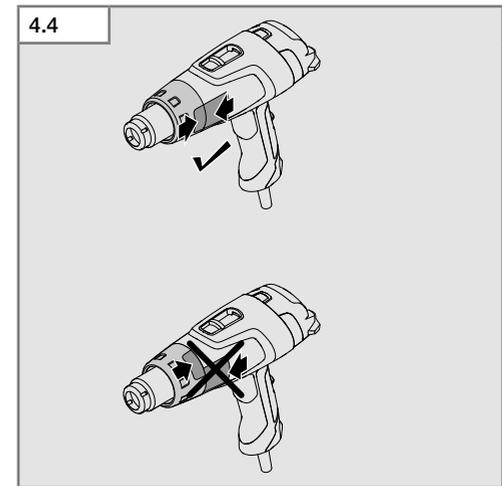
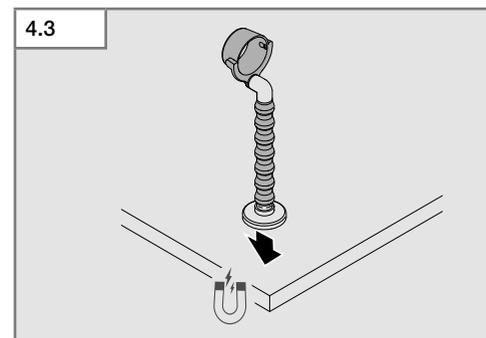
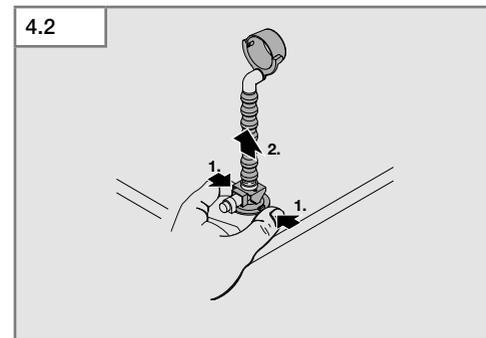
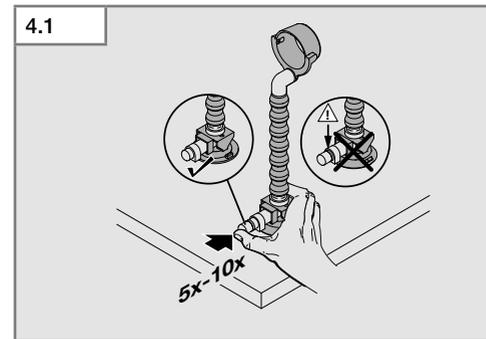
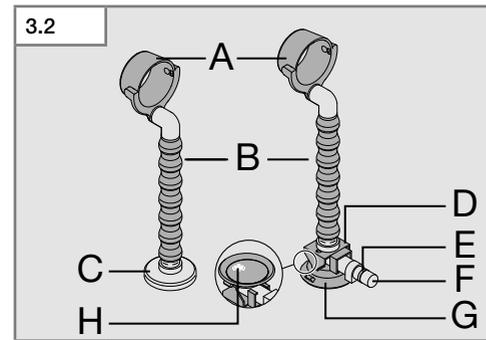
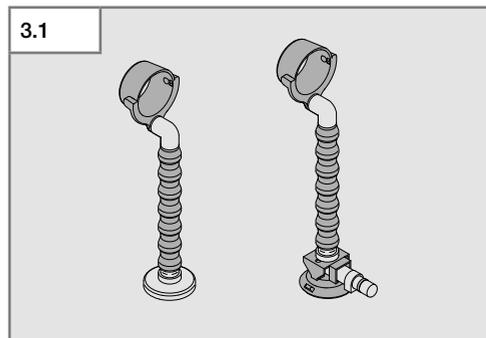
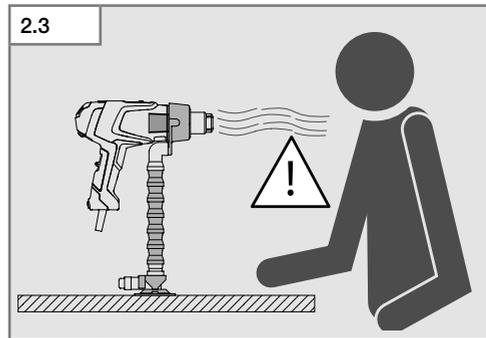
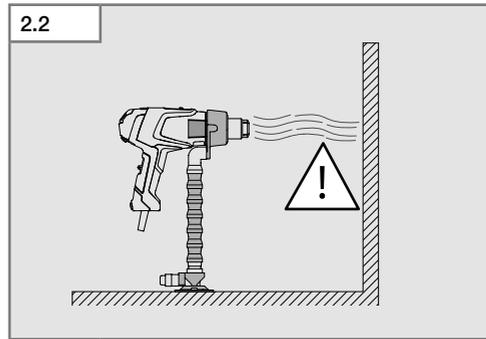
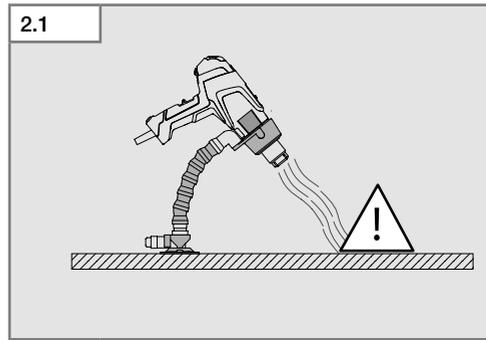


Vakuumfuß  
Suction foot



Anwendung  
Application

## Flexibler Heißluftständer Flexible hot air tool arm



## 1. About this document

### Please read carefully and keep in a safe place.

- Under copyright. Reproduction either in whole or in part only with our consent.
- Subject to change in the interest of technical progress.

### Symbols



Hazard warning!



Reference to other information in the document.

## 2. General safety precautions

Failure to observe warnings may result in personal injury or damage to property.

### Magnetic and suction foot

It is important to follow the safety precautions given in the operating instructions of the hot air tool being used.

- Allow sufficient distance between hot air tool and persons or surfaces. (Fig. 2.1 - 2.3)
- Do not leave the hot air tool arm unattended when in use with the hot air tool.

### Suction foot

- Do not use on soft, convex or light-coloured contact surfaces.
- Do not attach the suction pad to contact surfaces which could damage the sealing edge.
- Ensure proper suction (e.g. by making sure the contact surface is not dirty, cut or scratched, not attaching to porous materials and not applying pressure to the suction cup's sealing edge). This can cause the suction cup to slip or become detached.
- Do not use the suction cup if the red safety line (Fig. 4.1) is visible. If the red safety line keeps reappearing, discontinue use and re-fix the suction cup.  
→ 5. Maintenance / care
- The suction foot's plunger (F) must be easy to reach when the suction cup is being attached.
- Do not touch the release mechanism during use.
- Do not use solvents, petrol or other chemicals to clean the suction cup on the suction foot.

## 3. Hot air tool arm

### Proper use

- Fixing the STEINEL hot air tool on horizontal surfaces.
- The hot air tool arm can support a maximum weight of 1 kg and must only be used with STEINEL hot air tools HL 1820 E, HL 1920 E, HL 2020 E and HG 2320 E.

### Types (Fig. 3.1)

- Magnetic foot (EAN 4007841009595)
- Suction foot (EAN 4007841009601)

### Tool overview (Fig. 3.2)

- A Fixing ring
- B Flexible arm
- C Magnetic foot
- D Suction foot
- E Safety line
- F Plunger
- G Suction cup
- H Air filter

## 4. Installing / removing

- Check all components for damage.

### Magnetic and suction foot contact surfaces

Attach the hot air tool arm to horizontal, non-vibrating, dry and clean surfaces that are as smooth as possible.

### Suction foot contact surfaces

Moisture or soiling as well as temperatures below -18°C and over 49°C (0°F to 120°F) can reduce the suction cup's resistance to slipping. The red safety line indicator (E) may not be reliable at altitudes above 1524 m (5000 ft).

### → 5. Maintenance / care

### Suction foot

1. Clean the contact surface and, if necessary, the suction cup (G).
2. Pump the plunger (F) until the suction cup (G) is firmly attached. (Fig. 4.1)
3. The suction cup (G) is ready for use when the red safety line (E) can no longer be seen. (Fig. 4.1)
4. Re-pump the plunger (F) a few times if the red safety line (E) becomes visible during use.

5. The suction cup is detached from the surface by pushing it to the side. (Fig. 4.2)

### Magnetic foot (C)

- Place the magnetic foot (C) on a ferromagnetic contact surface. (Fig. 4.3)
- The hot air tool arm is detached by pulling it from the contact surface.

### Hot air tool

- Correctly align the guard sleeve on the hot air tool. (Fig. 4.4)
- Insert the hot air tool vertically into the fixing ring. (Fig. 4.5)
- The hot air tool is properly fitted when it can be heard to "CLICK" into place. (Fig. 4.5)
- Do not insert the hot air tool horizontally. If inserted horizontally, the hot air tool is not fixed in place properly. (Fig. 4.6)

## 5. Maintenance / care

Make sure that the suction cup's air filter (H) is properly attached. If it is not, discontinue use and attach the air filter (H) / pump properly. Check suction and contact surface for dirt and damage.

### Cleaning the air filter (H)

- Remove the air filter (H) from the suction pad.
- Clean the suction pad with soapy water, glass cleaner or alcohol. Make sure that the pump does not become soiled by liquids. To ensure this, hold the suction cup (G) with the suction pad facing down or cover the suction hole's filter aperture.
- Remove all residue from the suction pad.
- Dry the suction cup (G) and fit the air filter (H) on the suction pad.

### Storage

- Clean, dry place out of direct sunlight.
- Protect suction foot (D) / magnetic foot (C) from damage.

## 6. Disposal

Electrical and electronic equipment, accessories and packaging must be recycled in an environmentally compatible manner.



Do not dispose of electrical and electronic equipment as domestic waste.

### EU countries only:

Under the current European Directive on Waste Electrical and Electronic Equipment and its implementation in national law, electrical and electronic equipment no longer suitable for use must be collected separately and recycled in an environmentally compatible manner.

## 7. Manufacturer's Warranty

This STEINEL product has been manufactured with utmost care, tested for proper operation and safety and then subjected to random sample inspection. STEINEL guarantees that it is in perfect condition and proper working order. The warranty period is 12 months and starts on the date of sale to the consumer. We will remedy all defects caused by material flaws or manufacturing faults. The warranty will be met by repair or replacement of defective parts at our own discretion. This warranty does not cover damage to wearing parts, damage or defects caused by improper treatment or maintenance nor does it cover breakage as a result of the product being dropped. Further consequential damage to other objects shall be excluded. Claims under warranty shall only be accepted if the product is sent fully assembled and well-packed complete with sales slip or invoice (date of purchase and dealer's stamp) to the appropriate Service Centre or handed in to the dealer within the first 6 months.

### Repair service:

If defects occur outside the warranty period or are not covered by warranty, please ask your nearest Service Centre about repair options.

**1 YEAR**  
MANUFACTURER'S  
WARRANTY